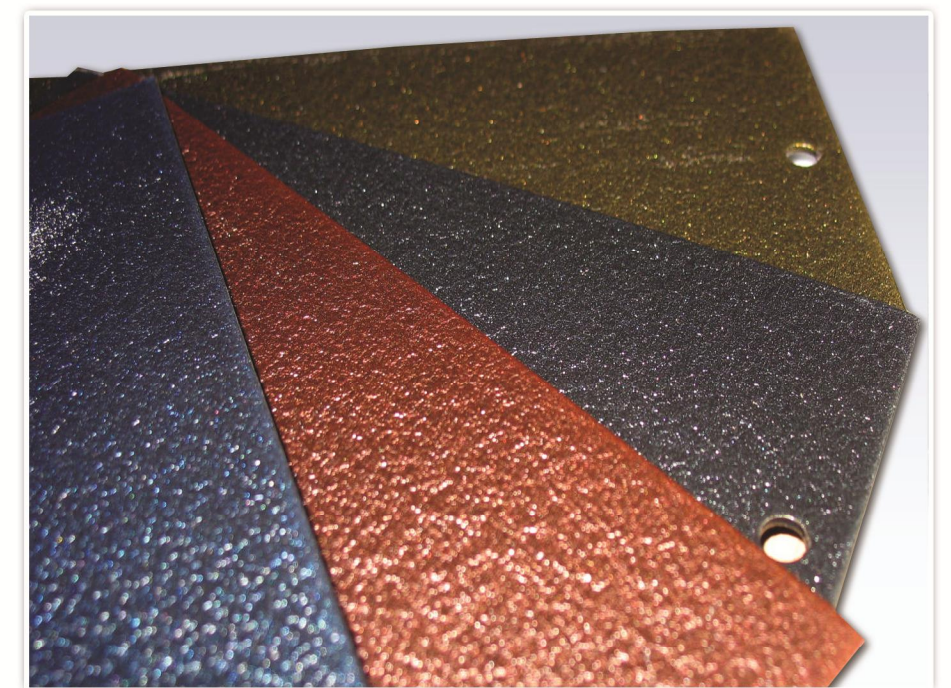


## VAN GOGH SERIES

VAN GOGH-XXX



Information:

1. TECHNICAL INFORMATION
2. PRODUCTS AVAILABLE FROM STOCK
3. MARKETING MATERIAL



### GICOLOR SRL

Sede legale: Viale del Lavoro, 5 - 37040 Arcole (VR)

Sede operativa: Via Tagliamento, 4 - 36056 Belvedere di Tezze sul Brenta (VI)

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# TECHNICAL TOOL

Laboratory Tests and Technical Documentation

MRK-012-0037



# VAN GOGH SERIES

Metallized Polyurethane Powder with special textured effect

## 1. TECHNICAL INFORMATION

### • TECHNICAL DATA

Chemical nature	Modified Polyurethane
Finish	Special textured
UV resistance	Suitable for outdoor use
Covered area per unit weight	13,1 m <sup>2</sup> /Kg
Specific weight	1,27 ± 0,03 g/cm <sup>3</sup>

### • APPLICATION AND CURING CYCLE

Available for corona charging.

Curing time and temperature:

- 25 minutes at 195°C – 383°F (metal temperature).
- 20 minutes at 200°C – 392°F (metal temperature).
- 15 minutes at 205°C – 401°F (metal temperature).

Recommended thickness: 60-80 micron.

The use of recycled powder must be carried out under controlled and repetitive conditions.

### • MECHANICAL PROPERTIES

Test	Standard Reference	Result
Buchholz	ISO 2815	ok
Cross-cut	ISO 2409	no loss of adhesion: ok
Impact 2,5 N*m	ISO 6272	ok
Bending	ISO 1519	no loss of adhesion: ok
Salt spray	ISO 9227	corrosion <4 mm: ok

### • PACKAGING

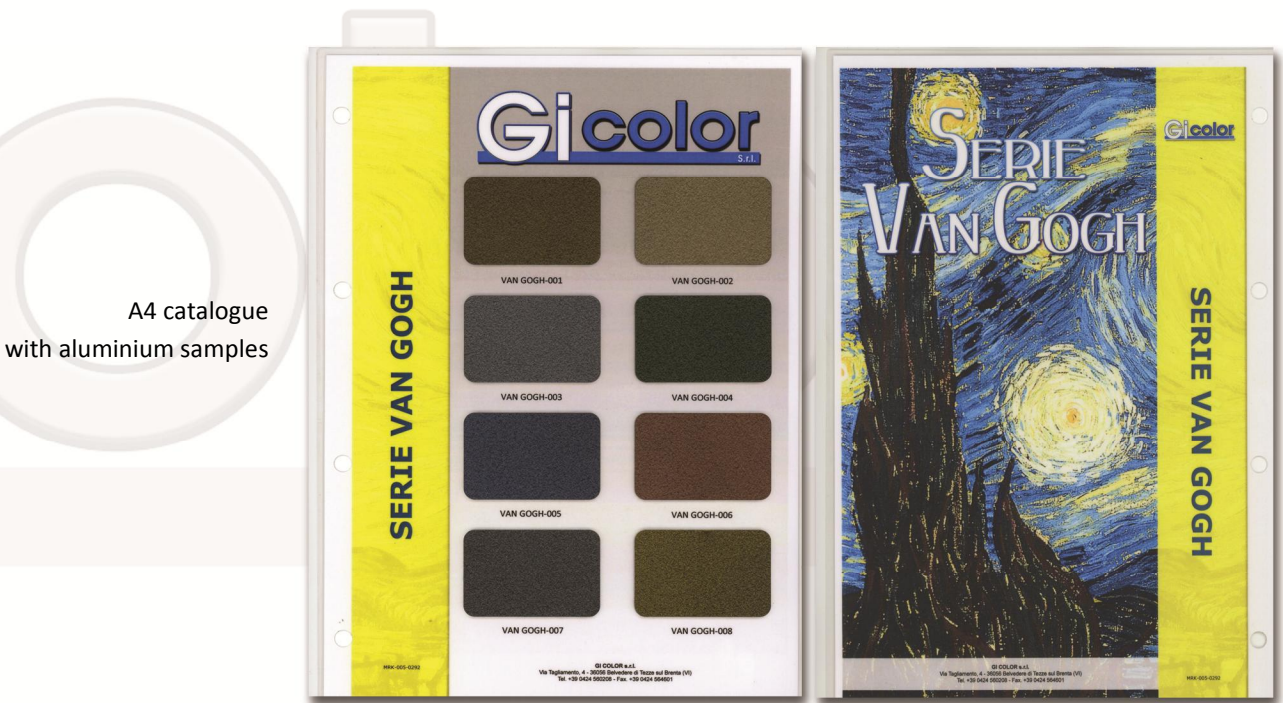


Cardboard packaging; standard box 20 kg net weight; minibox for smaller quantity also available

## 2. PRODUCTS AVAILABLE FROM STOCK

VAN GOGH-001	VAN GOGH-002	VAN GOGH-003
VAN GOGH -004	VAN GOGH-005	VAN GOGH-006
VAN GOGH-007	VAN GOGH-008	

## 3. MARKETING MATERIAL



A4 catalogue  
with aluminium samples



set of 8 aluminium coated panels

A FREE catalogue size A4 with aluminium decorated samples, or a set of 8 aluminium coated panels, will be delivered with every purchase order for 20 kg of product.

The marketing material can be customized, on demand.